

MASK THREADS PRIOR TO PAINTSTART TIME:
10:00 OVEN TEMPERATURE: 320° FINISH
 TIME: 10:30

Work Order ID 154052

Thursday, December 01, 2016 10:06:03 AM

154052

Page 2

Item ID: D3303-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Bracket Assembly

Start Date: 11/24/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/30/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC3- Inspect Part Finish	0.00							
130									
QC	Memo	0.00							DAS 38 9-89 JAN 18 2017
Quality Control									
140	Identify as per dwg & Stock Location: <u>5457</u>	0.00							
140									
Packaging	Memo	0.00							JAN 20 2017 DAS 6 9-89
Packaging	LOCATION: GA								
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.02							DAS 21 9-89 JAN 24 2017
Quality Control									JAN 20 2017

Picklist Print

Thursday, December 01, 2016 10:06:03 AM

Page 1

Work Order ID: 154052

154052

Parent Item: D3303-043

D3303-043

Parent Item Name: Bracket Assembly

Start Date: 11/24/2016

Required Date: 11/30/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP: A 04.09.07 New Issue KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3303-1 *D3303-1* Plate		Manufactured	No			100	Each	5.0000	1	<u>12</u>			
									**			DAS 6 9-89	JAN 12 2017
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST459				5					
				146118				1		<u>154931</u>			
				152887				4					
D3303-3 *D3303-3* Bracket		Manufactured	No			100	Each	3.0000	1	<u>12</u>			
									**			DAS 6 9-89	JAN 12 2017
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST459				3					
				146100				3		<u>152884</u>			
MS20426AD3-3 *MS20426AD3-3* RIVET		Purchased	No			100	Each	5,597.000	8	<u>210</u>			
									**				DAS 36 17/01/2017
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				fg108				480					
				M134946				200					
				M135354				120					
				M135894				160					
				GA				2276					
				M135274				2276		<u>16</u>			
				ST312				2841					
				M135274				2841					

Picklist Print

Thursday, December 01, 2016 10:06:03 AM

Page 2

Work Order ID: 154052

154052

Parent Item: D3303-043

D3303-043

Parent Item Name: Bracket Assembly

Start Date: 11/24/2016

Required Date: 11/30/2016

Start Qty: 1.00

Required Qty: 1.00

MS20470AD4-4

Purchased

No

100

Each

2,548.070

16

MS20470AD4-4

Rivet, Universal Head

**

16 32

17/01/12

DAS
36
9-89

Location

Loc Qty

Loc Code

CCK004

0.001

M135133

0.001

GA

2168.069

M134294

101

M134848

378

M135133

0.069

M135536

67

M136042

1622

ST310

380

M132803

380

32

MS21075L3

MS21075L3N

Purchased

No

100

Each

244.0000

4

MS21075L3

Nut Plate

**

4 8

JAN 12 2017

DAS
36
9-89

Location

Loc Qty

Loc Code

GA

22

m135774

22

ST298

222

m135774

22

m135908

200

8